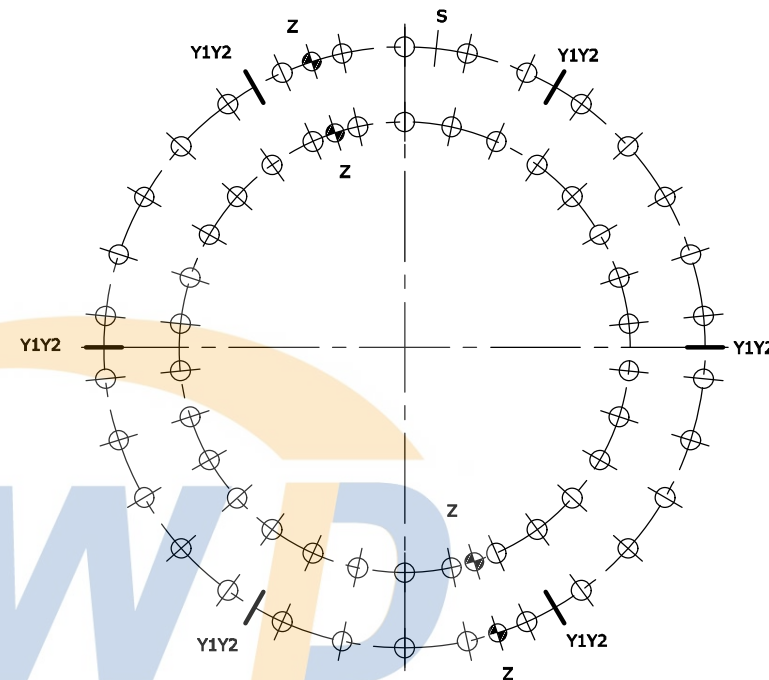
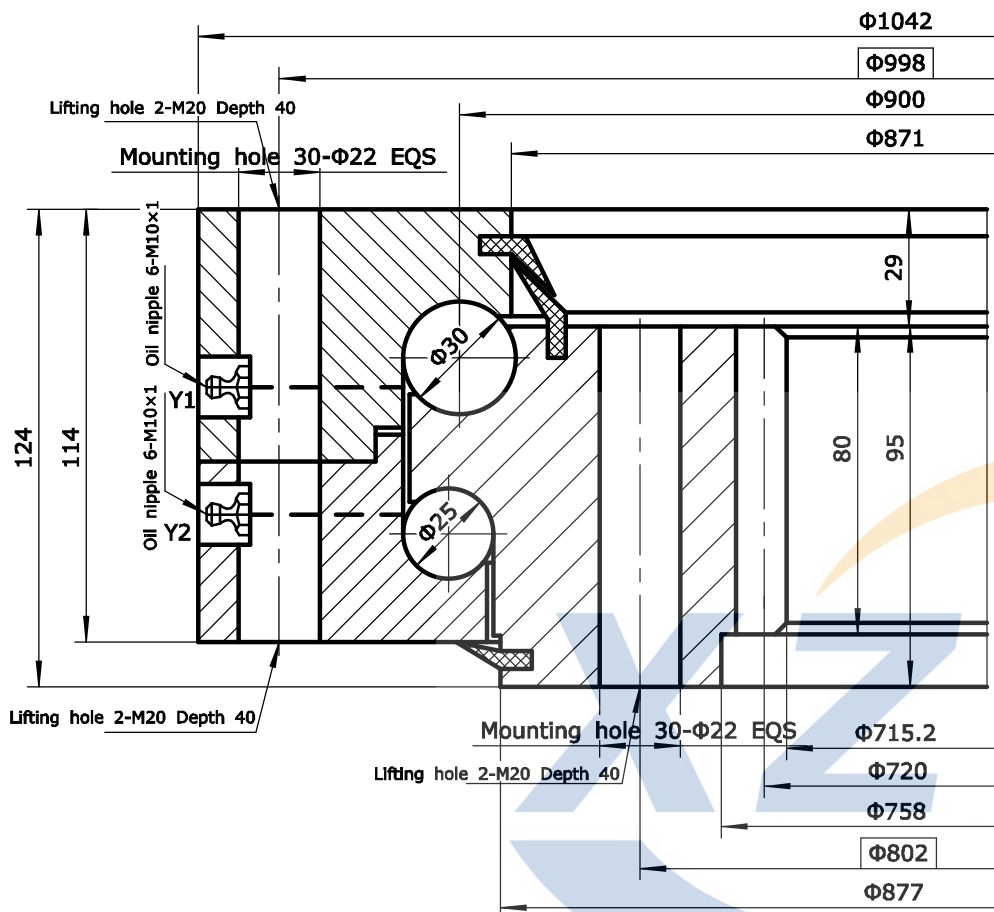


6.3
U.O.N



- Notes:
1. Raceway of inner & outer ring induction hardened. hardness: 55~62HRC
Depth ≥ 3.5mm
 2. Inner & outer ring quenched & tempered, hardness: 207~262HB

Gear Data				Design	Check		Model	023.30.900		Weight	250kg	
Module	m	8	Gear heat treatment requirements HRC	Date	Approve			Machine tolerances without notes	Name	Slewing Bearing	Qty	Scale
Teeth no	z	90		Inner ring mounting hole	Qty	Size	Axial clearance		0.10~0.30	Total 1 page		
Teeth pressure angle	α	20°	Precision(GB10095-88)	10	Outer ring mounting hole	30	Φ22	Radial clearance	0.20~0.90			
Modification coefficients	x	+0.5			Oil hole	2x6	M10x1	≤200	≤500	≤710	≤1120	
Reduction coefficients	km	1.6						±0.30	±0.40	±0.50	±0.65	
Pitch diameter	d	720						≤1600	≤2000	≤2500	≤3150	
								±0.80	±0.95	±1.10	±1.35	
								≤4000	≤5000			
								±1.65	±2.0			
				T:Pulg location S:Soft zone Y:Oil hole Z:Lifting hole				Technical processing standards without notes according to ...JB/T2300-2011				
								<p style="text-align: center;">XUZHOU WANDA SLEWING BEARING CO.,LTD</p> <p style="text-align: center;">XZWD 万达</p> <p style="text-align: center;">Fax: +86 516 83309366 Fax: +86 516 83915766 http://www.slew-bearing.com</p>				